TECHNICAL DATA SHEET

Concrete and Screed Technology



OVEN MORTAR OM 20

- > ready-to-use
- > highly heat-resistant
- > easy to process





Product description

Powdery, fireproof, hydraulically setting fireclay mortar.

To improve and repair damaged spots in cookers and ovens.

Delivery format:

Container	Outer packaging	Pallet
2 KG / KTN	4	216

Storage:

Can be stored frost-free, cool and dry on wooden shelves in unopened original container: 730 days

Processing

Recommended tools:

Slow-rotating electric agitator, suitable mixing vessel, brick trowel, smoothing trowel, spatula.

Mixing:

Take a clean mixing vessel and add this product to water using a slow-rotating mixer until a homogeneous and lump-free blend is obtained (mixing time approx. 4 minutes).

Mixing ratio:

approx. 0.4 litres of water (corresponds to approx. 0.20 l/kg) per 2 kg Murexin Oven Mortar

Processing:

Apply to the substrate in an even layer thickness and, depending on the usage purpose and desired surface, smooth, or after corresponding stiffening of the mortar, rub with the rubbing board after lightly pre-wetting. Allow to harden for at least 24 hours before commissioning the oven.

Post-treatment:

Too rapid drying of the fresh mortar is to be prevented with corresponding measures.

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Technical data

Grain size approx. 3 mm

Consumption approx. 1.9 kg per litre of fresh mortar

Bulk density approx. 1.50 kg/dm³
Temperature resistance up to approx. 1200 °C
Water consumption approx. 0.2 l/ kg

Hardening after approx. 24 hrs

Substrate

Suitable substrates:

The substrate meets the requirements of the OVBB Guideline – Conservation and Rehabilitation of Concrete and Reinforced Concrete Structures. Furthermore, the substrate must be load-bearing and free of similar and dissimilar substances as well as substances that have a separating effect, corrosive media, such as chlorides, and must be pre-wetted for at least 12 hours before restoration until capillary saturation. Adhesive tensile strength at least 1.5 N/mm². Compressive strength at least 25 N/mm².

Suitable on heat-resistant covers in solid fuel ovens, tiled stoves, cookers, etc. Not suitable on metal, water-repellent substrates.

Product and processing instructions

Material information:

- If processing outside the ideal temperature and/or humidity range the material properties could change markedly.
- Bring the materials to the proper temperature before processing!
- In order to maintain the product properties, do not add any foreign materials!
- Water dosing quantities or dilution information must be strictly adhered to!
- Check tinted products for colour accuracy before application!
- Colour consistency can only be guaranteed within the same batch.
- The colour formation is significantly impacted by the environmental conditions.

Environmental information:

- Do not process at temperatures below +5 °C!
- The ideal temperature range for the material, substrate and air is + 15 $^{\circ}\text{C}$ to + 25 $^{\circ}\text{C}$.
- The ideal relative humidity range is 40% to 60%.
- -Increased air humidity and/or lower temperatures may prolong the drying, setting and hardening time, while lower air humidity and/or higher temper atures will speed it up.
- Ensure adequate ventilation during the drying, reaction and hardening phase; avoid draughts!
- Protect against direct sunlight, wind and weather!
- Protect adjacent components!

Tips:

- We recommend using a test surface first or a small area for initial, small-scale testing.
- Please heed the product data sheets of all MUREXIN products used in the process.
- Keep a genuine original container of the respective batch for later repair work.

The information provided reflects average values that were obtained under laboratory conditions. Due to the use of natural raw materials, the indicated values of individual deliveries may vary slightly without impacting the product suitability.

Safety instructions

Please refer to safety data sheet for product-specific information with regard to composition, handling, cleaning, corresponding actions and disposal.

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Limiting and monitoring exposure

Personal protective equipment:

General protection and hygiene measures:

- Common safety measures for handling chemicals are to be observed.
- Keep away from foodstuffs, beverages and feedstuffs.
- Take off contaminated, impregnated clothing immediately.
- Wash your hands before taking breaks and when finishing work.
- Avoid contact with the eyes and skin.

Breathing protection:

- Wear breathing protection in case of inadequate ventilation.
- Filter P2.

Hand protection:

- Protective gloves.
- $\hbox{- The glove material must be impermeable and resistant to the product/substance/preparation}.\\$

Glove materia

- Use gloves made from stable materials (e.g. nitrile).
- The selection of a suitable glove depends not only on the material, but also on other quality properties, which may vary from manufacturer to manufacturer.

Penetration time of the glove material

- The precise penetration time is to be found out from the protective glove manufacturer and complied with.

Eye protection: tightly sealed protective goggles.

Body protection: protective clothing.

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Please observe the current, technical, national and European standards, guidelines and data sheets regarding materials, substrates and the subsequent construction. Please contact us if you have any reservations or doubt. This version is rendered invalid if a new version is released. The most recent data sheets, safety data sheets and the terms and conditions are available online at www.murexin.com.

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